



# Formulation

Name	<b>ULTRA LIQUID LAUNDRY DETERGENT</b>	
No.	658	
Description	ALPHA-STEP® MC-48 is an excellent soap solubilizer that can make high soap levels possible in finished products.	
Formulation	<b>INGREDIENTS:</b>	<b><u>% by Weight</u></b>
	ALPHA-STEP® MC-48	29.0
	Sodium Oleate	5.0
	BIO-SOFT® N25-7	19.0
	Borax	1.3
	Ethanol	0.5
	Propylene Glycol	5.0
	PVP K-15 (antiredeposition agent)	0.8
	Water, Fragrance, & Dye	q.s. to 100.0
	<b>Total</b>	<b>100.0</b>
Procedure	Charger Water. Then add ALPHA-STEP® MC-48, Propylene Glycol, and BIO-SOFT® N25-7 while mixing until solution is homogeneous. Heat to approximately 50°C, add Sodium Oleate and mix until solution is again homogeneous. Allow mixture to cool to room temperature and add the remaining ingredients with mixing. Adjust pH with caustic soda or citric acid, if necessary.	
Physical Properties	pH, as is	8–10
	Viscosity at 25°C, cps	200–350
	Density, lbs/gal	8.6
	Appearance at 25°C	Clear, light yellow liquid
Instructions for Use	Use 1/3 cup per normal-size washload	
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For Additional Assistance	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	
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