



Formulation

Name	MORNING CARESSE II		
No.	1482		
Description	Water thin formulation suitable for foamer packaging to deliver a mild and luxurious facial cleanser foam. This sulfate-free chassis enhanced by STEPAN-MILD® GCC/MB brings a soft after-feel.		
Formulation	INGREDIENTS:	% by Weight	Functionality
	=== Phase 1 ===		
	Deionized Water	78.5	Carrier
	STEPAN-MILD® LSB/MB	6.4	Primary Surfactant
	AMPHOSOL® DM/MB	13.0	Secondary Surfactant
	=== Phase 2 ===		
	Fleurs de Réglisse Fragrance (Mane Fils SA)	0.4	Fragrance
	Euxyl™ K 712 (Ashland Global Holdings Inc.)*	1.2	Preservative
	STEPAN-MILD® GCC/MB	0.5	Foam Booster, Skin Feel
	Blue Dye - CI 73000	q.s.	Dye
	Citric Acid, 50% Solution	q.s.	pH Adjuster
	Total	100.0	
Procedure	1. In a suitable vessel with mixing, add the ingredients in the order listed above. 2. Adjust the pH with Citric Acid, 50% Solution. *INCI Name for Euxyl™ K712 supplied by Ashland Global Holdings Inc. is Sodium Benzoate (and) Potassium Sorbate.		
Physical Properties	Appearance, as is	Low viscosity liquid	
	pH, as is	5.0 - 5.5	
	Viscosity at 20°C, cps (Brookfield, LV2/V60)	10 - 20	
Storage/ Stability	4 weeks at 25°C	Stable	
	4 Weeks at 5°C	Stable	
	4 Weeks at 45°C	Stable	
Instructions for Use	Use a foamer packaging to produce foam and apply it directly to your skin to get a mild cleansing. Rinse with water.		
External Comment	Marketing Notes: Aqua, Coco Betaine, Sodium Lauryl Sulfoacetate, Disodium Laureth Sulfosuccinate, Glyceryl Caprylate/Caprates, Fragrance, Sodium Benzoate, Potassium Sorbate, CI 73000, Citric Acid.		
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For	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or		

Additional
Assistance

+33 476 505 100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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