

Name GENTLE CLEANSING BODY WASH

No. 1363

Description If you need some moisturization in your daily body wash, use this sulfate-free cleanser

formulated with STEPAN-MILD® L3, a natural moisturizing agent, which replaces synthetic silicones. Squeeze it onto a shower pouf or directly to your hands and enjoy the rich, creamy

lather.

Formulation INGREDIENTS: <u>% by Weight</u> Functionality

=== Phase 1 ===

Deionized Water q.s. to 100.00 Diluent

MAPROSYL® 30-B 17.00 Surfactant

STEPAN-MILD® PCL-BA

AMPHOSOL® CDB-HP

29.00 Surfactant
11.00 Secondary

AMPHOSOL® CDB-HP

Glucamate DOE-120 (The Lubrizol Corporation) PEG-120

11.00 Secondary Surfactant
1.00 Rheology Modifier

Methyl Glucose Dioleate

=== Phase 2 === Tween™ 20 (Croda International Plc.) Polysorbate 20 1.00 Solubilizer

STEPAN-MILD® L3 0.50 Moisturizing Agent

DPG (Spectrum Chemical Mfg. Corp.) Dipropylene Glycol

1.00 Solvent

Fragrance 0.50 Fragrance

=== Phase 3 ===

Microcare® SBB (THOR Specialties, Inc.) Benzyl Alcohol,

Benzoic Acid & Sorbic Acid

Citric Acid (50% Solution)

0.25 Preservative
q.s. pH Adjuster
q.s. Viscosity Adjuster

Sodium Chloride

Total 100.00

Procedure

1. Add Deionized Water to a suitable vessel equipped with heating and agitation capabilities.

2. Add MAPROSYL® 30-B, STEPAN-MILD® PCL-BA and AMPHOSOL® CDB-HP with mixing.

Start heating to 60°C (140°F).

4. At 60°C (140°F), add Glucamate 120-DOE with mixing until clear and begin cooling to 45°C (113°F).

5. In a separate vessel, premix Tween™ 20, STEPAN-MILD® L3, DPG and Fragrance.

6. Add this premix to the batch. Mix until all is dissolved and clear.

7. Cool to room temperature.

Check pH (adjust with Citric Acid, 50% Solution if needed), and add Microcare® SBB.

9. Adjust viscosity with Sodium Chloride if desired.

Physical Properties

Appearance, as is Clear viscous liquid

pH at 25°C, as is 5.5 - 6.5 Viscosity at 25°C (LVT #3 at 12 rpm), cps 2,000 - 3,000

Storage/ Stability

4 weeks at 5°C Stable 4 weeks at 25°C Stable

4 weeks at 45°C Stable Freeze/Thaw 3 cycles Pass

Instructions for Use

Squeeze body wash onto a wet pouf or washcloth and work into a rich, creamy lather.

External Comment

Marketing Notes: BCI = 87. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other non-Stepan ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com. "Natural" is the Stepan-approved language to describe products that have a BCI of 100 (STEPAN-MILD® L3 has a BCI = 100).

Registered Trademarks of Stepan Company MAPROSYL® STEPAN-MILD® AMPHOSOL®

For Additional Assistance For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).

For ordering assistance, call our Account Service Department at 1-800-457-7673.

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