



Formulation

Name	HYDRATING TINTED LIP BALM	
No.	1315	
Description	Moisturization with a hint of color. This Tinted Lip Balm uses a trio of natural Stepan emollients, WECOBEE® M, NEOBEE® M-5 COSMETIC, and STEPAN-MILD® GCC, to deliver serious hydration to dry lips.	
Formulation	INGREDIENTS:	<u>% by Weight</u> <u>Functionality</u>
	WECOBEE® M	44.90 Carrier, Emollient
	NEOBEE® M-5 COSMETIC	25.00 Emollient
	Shea Butter - Butyrospermum parkii (shea) butter	15.00 Emollient, Moisturizing Agent
	Carnauba Wax - Copernicia prunifera (carnauba) Wax	8.00 Structure Agent
	Tribehenin	2.00 Structure Agent
	STEPAN-MILD® GCC	5.00 Emollient, Feel Enhancer
	dl-Vitamin E Acetate - Tocopheryl Acetate	0.10 Antioxidant
	Flavor and/or Dyes	q.s. Additives
	Total	100.00
Procedure	<ol style="list-style-type: none"> 1. Charge Shea Butter, WECOBEE® M, NEOBEE® M-5 COSMETIC, Carnauba Wax, Tribehenin, and STEPAN-MILD® GCC one at a time into a vessel with mixing and heating capabilities. 2. Mix with propeller and heat to 75-80°C (167-176°F). 3. Cool batch to 60°C (140°F). 4. Add Vitamin E Acetate. 5. Add Flavor and Dyes as desired. 6. Fill batch hot (50-60°C/122-140°F) and allow to chill until fully set. 	
Physical Properties	Appearance, as is	Waxy solid
Storage/ Stability	4 weeks at 25°C	Stable
	4 weeks at 40°C	Stable
	4 weeks at 5°C	Stable
	Freeze/Thaw, 3 cycles	Pass
Instructions for Use	Smooth ample amount onto lips for added moisture.	
External Comment	Marketing Notes: BCI = 100. Total Biorenewable Carbon Index (BCI) was calculated only for the Stepan surfactants used in this formulation. Other ingredients were not evaluated. For further information on Stepan's BCI, visit www.stepan.com . The BCI of WECOBEE® M, NEOBEE® M-5 COSMETIC, and STEPAN-MILD® GCC is 100. The term "natural" is used to describe Stepan ingredients with a BCI of 100.	
Registered Trademarks of Stepan Company	WECOBEE® NEOBEE® STEPAN-MILD®	

For
Additional
Assistance

For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe).
For ordering assistance, call our Account Service Department at 1-800-457-7673.

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Revision Date: 04/30/2019 Publication Date: 04/30/2019 © 2019, Stepan Company. All rights reserved.